INTERNATIONAL SEARCH REPORT

International application No.

PCT/US03/34977

A. CLASSIFICATION OF SUBJECT MATTER IPC(7) : G06F 17/00; G06N 5/02 US CL : 706/47					
According to International Patent Classification (IPC) or to both national classification and IPC					
	DS SEARCHED	1 10 11			
Minimum documentation searched (classification system followed by classification symbols) U.S.: 706/47; 705/29, 364/468					
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched					
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) ACM, IEEE					
	UMENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where a		Relevant to claim No.		
A	US 2002/0073001 A1 (Palmer et al) 13 June 2002 (1	3.6.2002).	1-5, 7-8, 12-22		
A	US 5,463,555 A (Ward et al) 31 October 1995 (31.10.1995).		1-8, 12-22		
A, E	US 2004/0024891 A1 (Agrusa et al) 05 February 2004 (5.2.2004).		1-5, 7-8, 11-22		
A	Bradford, R. and Stuehler, J., The Role of Process Data in Controlling and Optimizing Manufacturing Processes, IEEE Transactions on Manufacturing Technology, 6/1972, Vol. 1 Issue 1, pgs. 5-9.		1-5, 7-8, 11-22		
A	Long, E. and Misra, A., A Model-Based Engineerin Discrete Manufacturing, Engineering of Computer-E 197-202.		1-5, 7-8, 11-22		
Further documents are listed in the continuation of Box C. See patent family annex.					
	pecial categories of cited documents:	"T" later document published after the inter	mational filing date or priority		
"A" documen	t defining the general state of the art which is not considered to be	date and not in conflict with the applic principle or theory underlying the inve	ation but cited to understand the		
	plication or patent published on or after the international filing date	"X" document of particular relevance; the considered novel or cannot be consider when the document is taken alone			
	t which may throw doubts on priority claim(s) or which is cited to the publication date of another citation or other special reason (as)	"Y" document of particular relevance; the considered to involve an inventive step	when the document is		
"O" documen	t referring to an oral disclosure, use, exhibition or other means	combined with one or more other such being obvious to a person skilled in the			
"P" document published prior to the international filing date but later than the priority date claimed		"&" document member of the same patent family			
	ctual completion of the international search	Date of mailing of the international search report 14.APR 2004			
Ma Con P.C Ale	ailing address of the ISA/US il Stop PCT, Attn: ISA/US mmissioner for Patents). Box 1450 xandria, Virginia 22313-1450 o. (703) 305-3230	Authorized officer Anil Khatri Telephone No. (703) 305-3900	Natthews .		

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Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)				
This international report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:				
1. Claim Nos.: 18 and 19 because they relate to subject matter not required to be searched by this Authority, namely: Please See Continuation Sheet				
2. Claim Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:				
3. Claim Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a)				
Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)				
This International Searching Authority found multiple inventions in this international application, as follows:				
1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.				
As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.				
3. As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:				
4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:				
Remark on Protest The additional search fees were accompanied by the applicant's protest.				
No protest accompanied the payment of additional search fees.				

	INTERNATIONAL SEARCH REPORT	PCT/US03/34977
	Box I Observations where certain claims were found unsearchable 1. required to be searched by this Authority, namely: 1. Claim 18 recites a method for providing a manufacturing control engine manufacturing control instructions, which can be accomplished solely on a comput	capable of receiving and processing data to generate
	and useful result. Claim 19 further recite the step of providing a "data store" to store abstract "many conditions", which can also be accomplished solely on a computer and does not ap	ufacturing rules" and "manufacturing environment pear to produce a concrete, tangible, and useful result.
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